Grind face to fit. be 3" x 3" x ½" Min. Contoured washers to bolt head and nut. hardened washers under contoured washers and post wall for bolts. Provide Drill thru outer collar and galvanizing drain hole. DRILL AND TAP THRU CAP PLATE FOR 1" BIG AND BOLT, ½" CLEAR OF INSIDE COLLAR WALL, INSTALL BOLT AFTER GALVANIZING, 2'-2" "7" DIA BOLT CIRCLE— DRILL AND TAP THRU CAP FOR ½" BIG ROUND HEAD BRASS MACHINE SCREW 1" LONG, 4 HOLES EQUALLY SPACED. 1½" DIA HS BOLTS TOTAL 6 TO BE TIGHT. NOTE1: Drill thru outer collar and post wall for bolts. Provide contoured washers and hardened washers under bolt head and nut. Contoured washers to be 3" x 3" x ½" Min. Grind face to fit.

NOTES:
1. Interior grating, backside safety cable and backside weld lugs shall be installed only for projects requiring backside walkways.

2. Interior grating, backside safety cable and backside weld lugs shall be installed only for projects requiring backside walkways.

INTERIOR WALKWAY GRATING SUPPORT, 1 PER 5'-4" SPAN OR LONG SPAN OF CANTILEVER ARM, ADJUST TO CLEAR WELD AND DIAGONAL BRACING, WHICH MAY NOT EXCEED ½'-½", SEE THRU WALKWAY GRATING DETAILS ON STANDARD PLAN S141, SEE NOTE 2. INTERIOR WALKWAY GRATING SUPPORT, 1 PER 5'-4" SPAN OR LONG SPAN OF CANTILEVER ARM, ADJUST TO CLEAR WELD AND DIAGONAL BRACING, WHICH MAY NOT EXCEED ½'-½", SEE THRU WALKWAY GRATING DETAILS ON STANDARD PLAN S141, SEE NOTE 2.

OVERHEAD SIGN-TRUSS SINGLE POST TYPE
PLANS AND UPPER BOLT DETAILS
BALANCED BUTTERFLY CHANGEABLE MESSAGE SIGNS
MODEL 510
NO SCALE

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

STANDARD PLAN S141
SEE NOTE 2

SAFETY CABLE ANCHORAGE, SEE "BACKSIDE WELD LUG DETAIL" ON STANDARD PLAN S141, SEE NOTE 2.

EXTERIOR WALKWAY BRACKET, TYP
INTERIOR WALKWAY BRACKET, TYP

ACCESS DOOR GRATING AREA 5'-10" x 1'-0"

SAFETY CABLE ANCHORAGE

STANDARD PLAN S141
"END SAFETY CABLE DETAIL" ON SAFETY CABLE ANCHORAGE, SEE NOTE 2.

2-10-10
CANCELLED BY 10-7