NOTES:
1. Sheet metal shall be 1/2".
2. Welds shall be continuous.
3. Powder coat all internal and external surfaces black.
4. The door frame shall utilize two gas spring lift arms and two latching devices to maintain an open position.
5. See Wiring Notes and Symbols on Standard Plan ES-14B, Detail A.

1. Sheet metal shall be 1/4".
2. Welds shall be continuous.

CROSS-SECTION OF SIGN

ISOMETRIC VIEW

TYPICAL FRONT VIEW OF SIGN UNIT