A CHANNEL EDGE AT PERIMETER OF EACH PANEL
VERTICAL TUBE SPACER AT EACH POST CENTERLINE OF EACH PANEL

SIGN DEPTH MAY BE NOTCHED TO CLEAR ROUTER CHANNEL EDGE
CHANNEL EDGE SEAM CLOSURE

5" DEPTH
5'-0" LENGTH
4'-6" TO 15'-0"

TYPE B PANEL 1" THICK
0.063" ALUMINUM BASE SHEET
0.040" ALUMINUM BASE SHEET

SECTION A-A

BOLT HOLE (TYPICAL)

VERTICAL TUBE SPACER
CHANNEL EDGE
BACK FACE
FACE VIEW OF LAMINATED PANEL
Two panels shown, see Note 6

SECTION B-B

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION
ROADSIDE LAMINATED SIGN
SINGLE OR MULTIPLE PANEL
(TYPE B, 1" THICK)

NOTES:
3. All horizontal extrusions shall be continuous.
4. Depth and length of panel shall be graduated in increments of 6".
5. For multiple panel signs, see Standard Plan S85 for seam closure extrusion quantities.
6. Place three \( \frac{3}{4} " \) weep holes in bottom of each panel.
   One hole in the center and one hole 3" from each end.