TYPICAL WELD DETAILS

NOTE 5:
1. Type A - 1½" x 1½" x ⅛" Channel to be aluminum alloy 6063-T5.
2. Type B - 2½" x 1½" x ⅛" Channel to be aluminum alloy 6063-T6.
3. Type C - 2" x 2½" x ⅛" Channel to be aluminum alloy 6063-T6.
4. 1½" x 1½" x ⅛" Rectangular tubing aluminum alloy 6063-T6 may be substituted for Types B and C, but more than one type of framing material used on one sign is unacceptable.
5. For rectangular tubing, weld all around and grind beads flush where weld contacts sign panel.

RIVET AT SPLICE
detail B

WELD DETAIL No. 1
detail A

TYPICAL RIVET