1. Drain pipe seams may be continuous helical lock seam or helical weld seam.
2. Drain sections shall be assembled with either of the coupling bands shown.
3. The cross bar spacer shall be welded to the bearing bars in such a manner so as to develop a minimum tensile strength of 12,000 LBS normal to the longitudinal axis of the bearing bars.
4. The maximum variance from a straight line between the extreme top corners of the bearing bars shall be 1/2" in 20'-0".
5. Spot welds shall develop minimum required strength of strap.
6. Dimensions shown are minimums.
7. Minimum pipe wall thickness is 0.064".
8. Use heel guard when specified.
10. Unless otherwise shown on the plans or specified in the special provisions, cross bar spacers shall be either rectangular or tapered at the contractor’s option.