When constructing a new frame:


**Elevation View**

**New or Existing Removable Sign Panel Frame**

**Mounting Hole Spacing**

**Notes:**

- Sign panel mounting holes ½" maximum for ¾" bolts.

- When constructing a new frame:
  1. Refer to Standard Plan Sheet S20 for structural details.
  2. Sign panels shall be considered as a template for drilling holes for mounting bolts.